



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBBP1425-103
Job Sheet 174327



DAS
21
9-89

004244

Part No: RBBP1425-103

Job Qty: 2 ea

Part Name: Transmission Input Drive Shaft Tool Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev C IPP Rev A 18.03.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea		3/22/18	0.00	0.00	Start Up Small Fab-4		MCL
100	Small Fab	2 pcs		3/23/18	0.00	0.20	Small Fab-9		MCL DAS
110	QC	2 pcs		3/23/18	0.00	0.00	QC5		38
130	Packaging	2 pcs		3/23/18	0.00	0.00	Packaging3-2		MCL 9-89
140	QC21-SA	2 Ea		3/23/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble as per DWG sheet 2. Hand tighten nuts.

Descriptions: 130 - IDENTIFY AND STOCK

21
9-89 JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90480A235 65	Hex Nut	4 Ea (2 ea)	90-Start up Operation	5055772
92141A031 54	Washer	4 Ea (2 ea)	90-Start up Operation	5054242
RBBP1425-103-01 141	Base -PO	2 Ea (1 ea)	90-Start up Operation	5079386
RBBP1425-107 141	Transmission Cable Assembly -P	4 Ea (2 ea)	90-Start up Operation	Kugane 5028472

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90480A235	4	0	0
	92141A031	4	0	0
	RBBP1425-103-01	2	0	0
	RBBP1425-107	4	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Des _____	DISPOSITION Rework ☐ Scrap ☐ Use as is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermofforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐			
		Container No: S090288 Part: FBBP1425 - 103 Job No: 174327 Serial No/Batch: S090288 Revision D Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/10/18			
		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			

Root Cause			
Environment	☐	N	
Design	☐	O	
Doc/Data	☐	Offset/Setup	☐ Centre Not Concentric
Equip/Tooling	☐	Supplier	☐ Cracks
Handling/Pre	☐	Training	☐ Crimp/Kink/Ripple/Wave
Material	☐	Use for Testing	☐ Cuffs
Internal Transport	☐	Poor Information	☐ Crushing
Tribal Knowledge	☐	Rushing	☐ Heat Treat
LOA	☐	Product Improvement	☐ Wave/Twist in Tube
Substation	☐	Process Improvement	☐ Marks/Chatter
Past Expiry Date	☐	Manufacturing Process	
Misidentified	☐	Past Due	
OTHER : _____			